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## Summary

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<a href="#">See video assembly instructions</a>	
Number of contacts Low Voltage	48
Wire Size/AWG	26 - 22
Gender	Standard
Plug	Plug - Straight
Locking system	Ratchet
Jacket cable outside diameter [mm]	9.75 - 19.50 mm
Size	4M
Suggested matching part	<a href="#">PMR.4M.348.XLM</a>
Series	M - Rugged Ratchet coupling

# Technical details

## Electrical Configuration

Number of contacts Low Voltage	48
Contact Termination Low voltage	Crimp
R (max)	6.1 mOhm
Insert configuration value	4M.348 - 48 Low Voltage
Insulator	L: PEEK
Rated current	3 A
Test voltage (kV rms) Contact-contact	1.10
Test voltage (kV rms) Contact-shell	1.35
Contact retention	22 N
Max. Conductor	0.34 mm <sup>2</sup> (AWG 22)
Min. Conductor	0.14 mm <sup>2</sup> (AWG 26)
Bucket Dia.	0.8 mm (0.031in)
Contact Dia.	0.7 mm (0.028in)
Wire Size/AWG	26 - 22
Gender	Standard

## Form & Material

Shell style / Model id	FM - Straight plug, key (N) or keys (P, R, S, T, U, V, W and X) with knurled grip
Plug	Straight
Housing material	Aluminium (nickel plated [SAE AMS QQ N 290], anthracite color) shell and nut, other pieces bronze/brass
Locking system	Ratchet
Keying	R: 5 keys (alpha=105, beta=115, gamma=30, delta=20, plug: male contacts, receptacle: female contacts)
Colour	Grey

[https://www.lemo.com/int\\_en/solutions/optima/m-ratchet-coupling/fmr-4m-348-xlc.html](https://www.lemo.com/int_en/solutions/optima/m-ratchet-coupling/fmr-4m-348-xlc.html)

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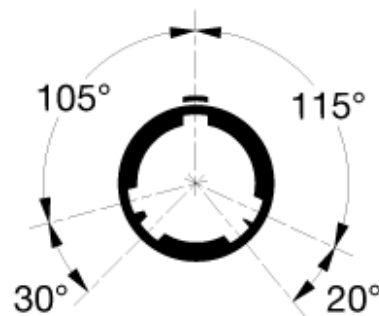
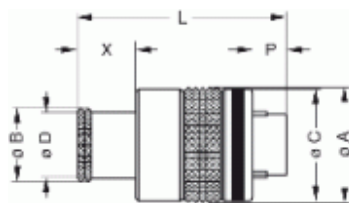
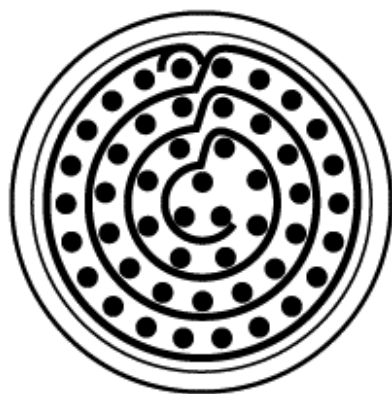
## Environment

Technical domain	Motorsport, Security and Defence, Transportation, Aerospace and UAV
Environmental sealing (IP rating)	IP68
Endurance	3000 mating cycles
Temperature range	-55°C / +200°C (max. temperature valid for short periods of use.)
EMI Shielding EIA 364-66A	$\geq 80$ dB (1 GHz), $\geq 70$ dB (3 GHz), $\geq 58$ dB (6 GHz), $\geq 40$ dB (10 GHz)
Gunfire vibration	25 Hz - 2000 Hz, 3 axis (Apache helicopter)
Humidity (max)	21 days at 95%
Lighting strike EIA 364-76	10K amps - 6 times
Shock Resistance	300 g [ 3 ms]
Thermal shock	5 cycles: -65°C to +150°C
Vibration-Random	37.8 g rms - 3 axes, 4 hr amb [50 Hz - 2000 Hz]
Vibration-Sine	30 g, 3 axes, 12 hr [10 Hz - 2000 Hz]
Salt Spray Corrosion	max. 48 hr

## Cable fixation

Cable termination protection	Heatshrink
Fixation type	Heatshrink
Jacket cable outside diameter [mm]	9.75 - 19.50 mm

## Drawings



[https://www.lemo.com/int\\_en/solutions/optima/m-ratchet-coupling/fmr-4m-348-xlc.html](https://www.lemo.com/int_en/solutions/optima/m-ratchet-coupling/fmr-4m-348-xlc.html)

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## Dimensions

	A	B	C	D	Ls	Lr	P	X
mm.	25	20.7	24.5	19.5	28.6	28.6	3.4	7.6
in.	0.98	0.81	0.96	0.77	1.13	1.13	0.13	0.3

## Recommended By Lemo

### Accessories

Replacement contact	<a href="#">FGN.0M.555.ZZC</a>
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Compatible cap	<a href="#">BMF.4M.100.XAV</a>
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### Tools

Positionner	<a href="#">DCE.91.070.5MVC</a>
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Extraction tool	<a href="#">DCF.93.070.4LT</a>
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Crimp tool	<a href="#">DPC.91.701.V</a>
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